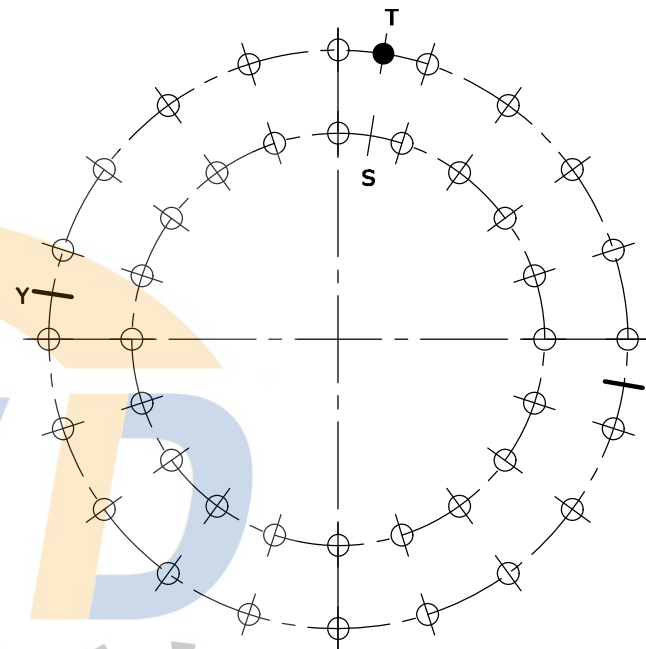
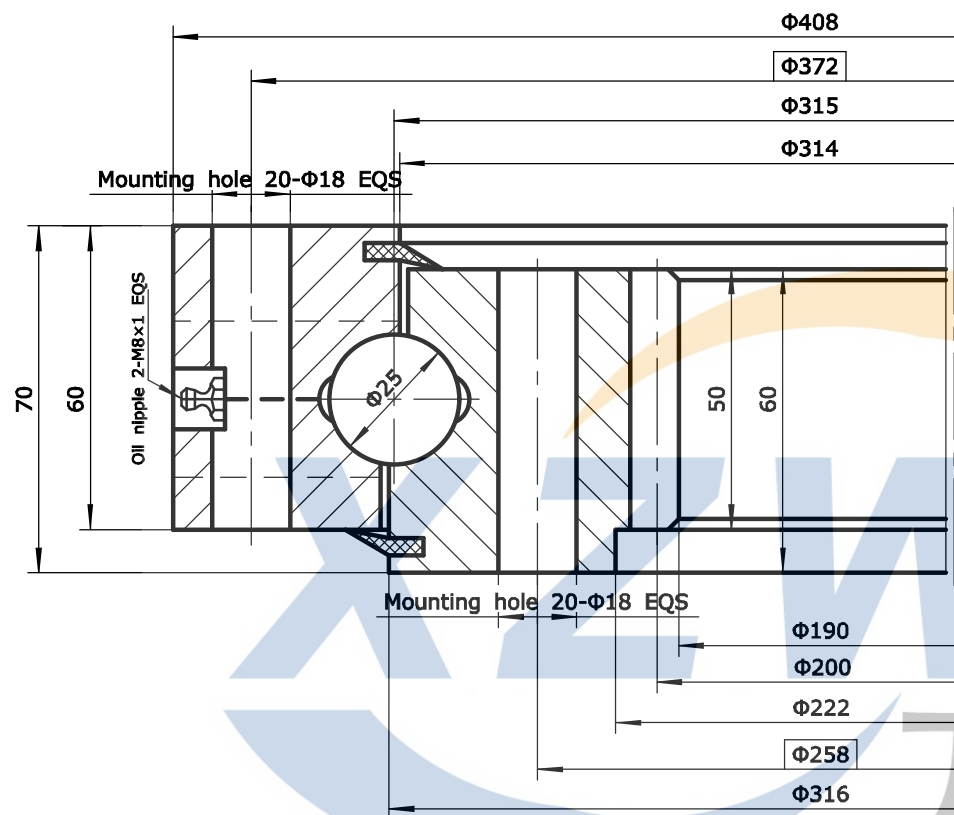



6.3
U.O.N



Notes:

- 1.Raceway of inner &outer ring induction hardened. hardness: 55~62HRC
Depth≥3.0mm
- 2.Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Machine Tolerances without notes				Model	013.25.315		Weight	49kg
Module	m	5	Gear heat treatment requirements		Date	Approve						Name	Slewing Bearing	Qty	Scale	
Teeth no	z	40	HRC		Qty	Size	Axial clearance	0.04~0.20				Material	50Mn	Total 1 page		The 1st page
Teeth pressure angle	α	20°	Precision(GB10095-88)		10	Inner ring mounting hole	20	Φ18	Radial clearance		0.04~0.20		≤200	≤500	≤710	≤1120
Modification coefficients	x	0				Outer ring mounting hole	20	Φ18					±0.30	±0.40	±0.50	±0.65
Reduction coefficients	km	0				Oil hole	2	M8×1					≤1600	≤2000	≤2500	≤3150
Pitch diameter	d	200											±0.80	±0.95	±1.10	±1.35
													≤4000	≤5000		
													±1.65	±2.0		
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011				<p>XUZHOU WANDA SLEWING BEARING CO.,LTD</p>  <p>Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slewing-bearing.com</p>				