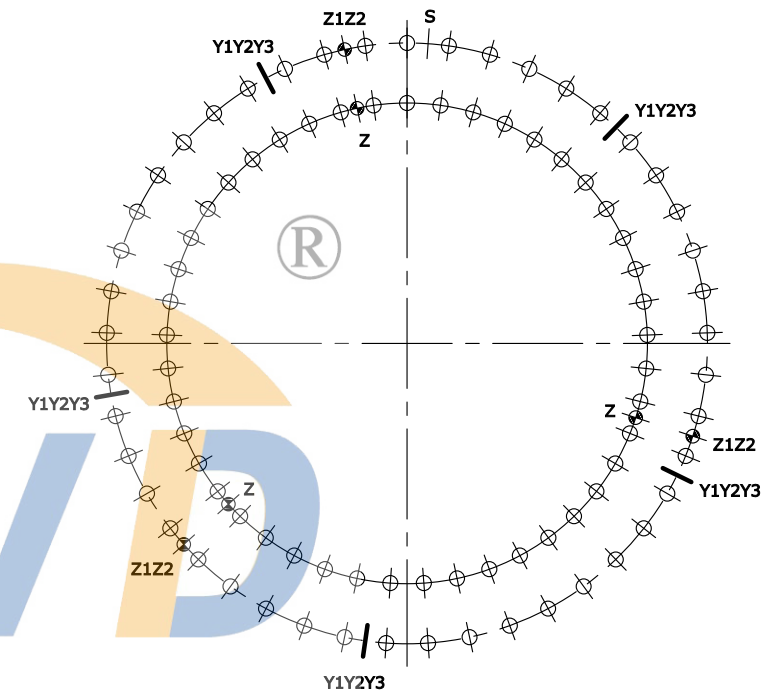
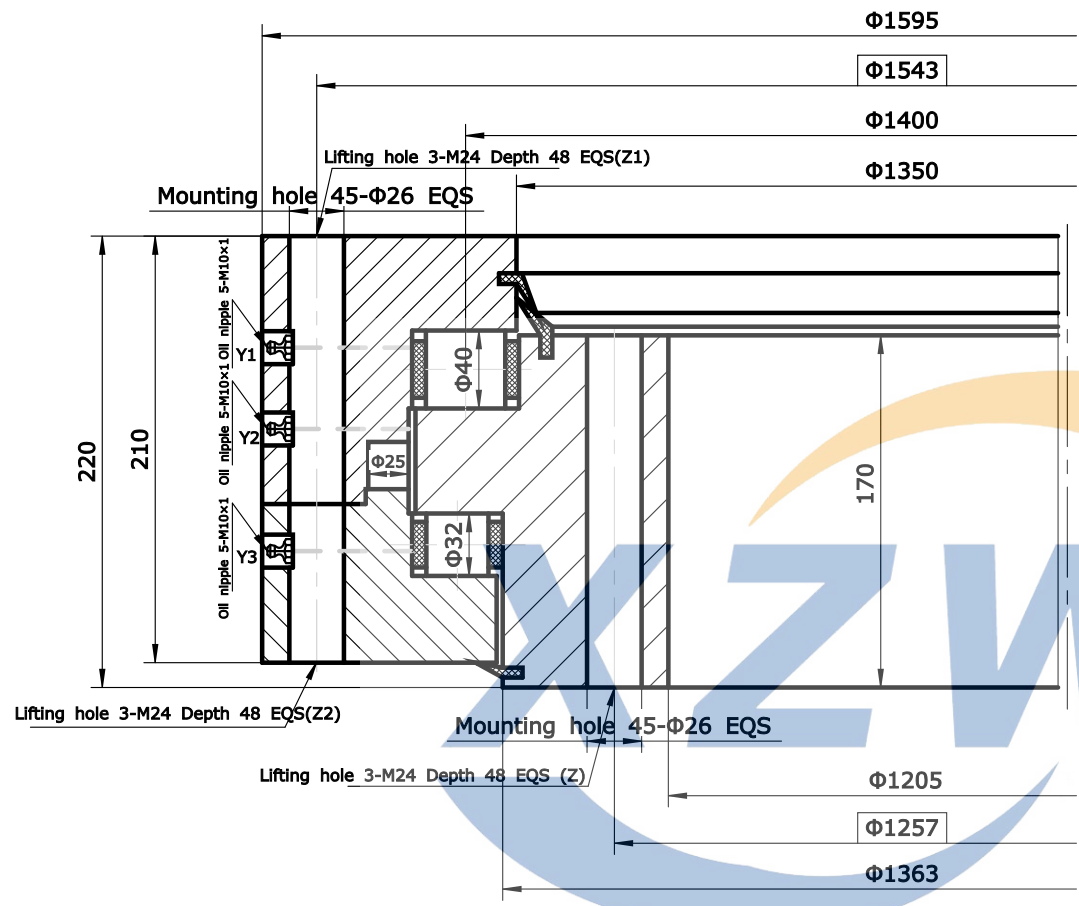


U.O.N ∇ 6.3



Notes:
 1. Raceway of inner & outer ring induction hardened, hardness: 55~62HRC
 Depth ≥ 3.5 mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model				Weight	
Module	m	Gear heat treatment requirements	Date	Approve				Model	130.40.1400		Weight	1300kg	
Teeth no	z			Qty				Size	Axial clearance		0.03~0.10	Name	Slewing Bearing
Teeth pressure angle	α	Precision(GB10095-88)	Inner ring mounting hole	45	$\Phi 26$	Radial clearance		0.06~0.25	Material	50Mn	Total 1 page		
Modification coefficients	x	Oil hole	Outer ring mounting hole	45	$\Phi 26$	Machine tolerances without notes				XUZHOU WANDA SLEWING BEARING CO.,LTD Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			
Reduction coefficients	km		3x5	M10x1	≤ 200 ≤ 500 ≤ 710 ≤ 1120 ± 0.30 ± 0.40 ± 0.50 ± 0.65 ≤ 1600 ≤ 2000 ≤ 2500 ≤ 3150 ± 0.80 ± 0.95 ± 1.10 ± 1.35 ≤ 4000 ≤ 5000 ± 1.65 ± 2.0								
Pitch diameter	d	T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole		Technical processing standards without notes according to ...JB/T2300-2011									