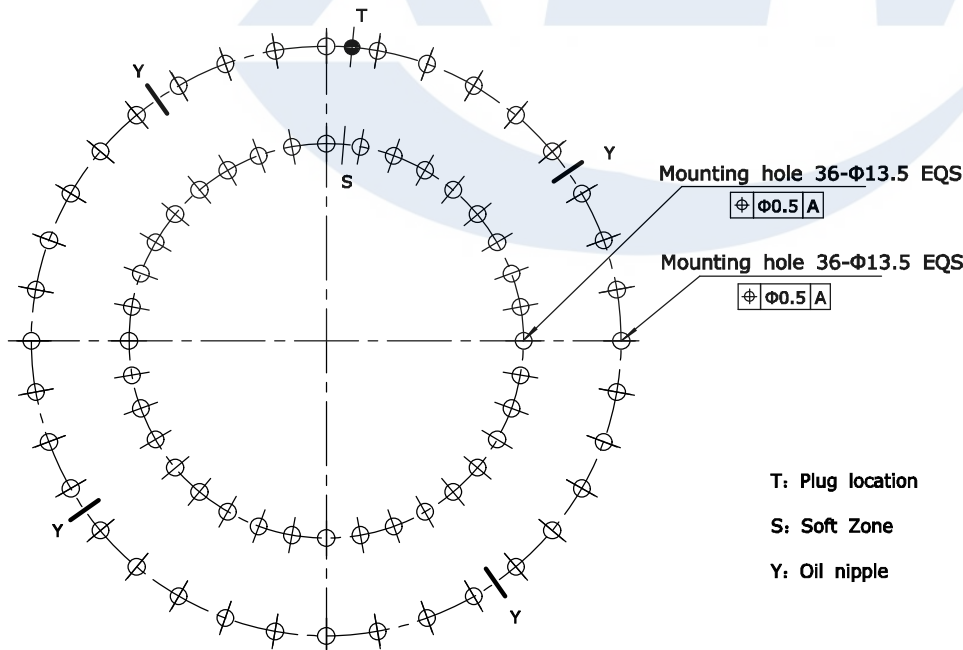
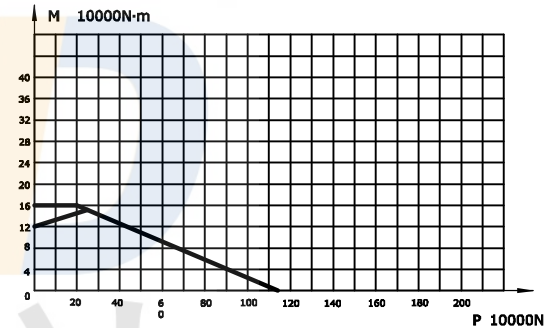


Notes:

1. Unspecified chamfer: 1.0×45°  
Through hole chamfer: 1.0×45°  
Edges chamfer
2. Raceway of inner & outer ring induction harden.  
Hardness: 55~62HRC  
Depth: ≥3.0mm
3. Inner & outer ring quenched & tempered,  
Hardness: 207~262HB
4. Radial clearance: 0.04~0.25 mm  
Axial clearance: 0.04~0.25 mm



T: Plug location  
S: Soft Zone  
Y: Oil nipple

08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ8×40	1	
06		Plug	CN45	Φ25	1	
05	JB/T7940.7	Oil nipple	Component	M8×1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	83±1	
02	HG/T2349	Spacer	Nylon	D20	83±1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark
				Model	WD-060.20.0644	Drawing
				Name	Slewing bearing	Qty
				Material	50Mn	Total 1 page
						The 1st page
Design	Standard					
Check						
Process	Approve					
Date						



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